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The Lean Gazette

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5S Facilitator Results

We had some great report outs from our last 5S Facilitator Class. Two of the teams were made of all Florida DEP members and their projects were hosted down in Orlando at their Central District.

The Red Team, REDdy for Outreach, took on two incredibly disorganized and cluttered storeroom closets. They were able to recover \$3,000 just in the amount of space obtained through the 5S procedures. There was also a significant reduction in the time to locate and gather items as well and the reduction of steps. Their audit score went from a score of 1, at the beginning of the project to a 4, at the end. Facilitators: Lu Burson, Ruth McLemore-Price, & Aaron Watkins. Mentor: Katie Sula. Team: Daniel Hall, Lisa Kelley, Christine



Lean Spotlight: Marva Brock



We want to recognize Marva Brock from WorkSource, for going above and beyond to help the Consortium and it's members.

Marva is always one of the first to sign up for Lean Leaders' Meetings and to our delight, agreed to host a Lean Leaders' Meeting this past April. She is incredible in her ability to engage and explain the concepts of Lean and Lean thinking. A walk through her office is a testament to her ability.

Amazingly, at recent meeting hosted by New Heights, Marva got so involved she

Kirkpatrick, & Kris Tulloch. Champion: Jeff Prather.

The other FL DEP Group, the Green Hornets, tackled their lab room shelving units and aside from having a stellar power point presentation, they saved their company \$1,376 per year with their event. There was also a reduction in square footage, a reduction in time searching by 96.64%, and a hugely improved level of excellence. Facilitators: Kristen Bell, Natrevia Gradney, Nathan Hess, & Danielle Owens. Mentor: Michael Savage. Team: Natalie Ayala, Steve Kent, Mike Linger, & Jeff Waters. Champion: Jeff Prather.

Click [here](#) to learn more about the other teams.

Training Update

In the month of July we had three training classes and one report out totally 37 employees trained with a savings to our members of \$16,965. Also, add in the amount that each 5S team saved their individual companies and the total rises to \$22,841. Read the above article to learn the full details!

AUGUST 2011



Mon	Tue	Wed	Thu	Fri
1	2 Lean Service @ JLC 8am - 4pm	3	4 Lean Production @ JLC 8am - 4pm	5
8	9 Intro to 5S @ JLC 8am - 12:30 pm	10	11	12
15	16 5S Facilitator @ JLC 8am - 4pm	17 LLM @ Swisher 1pm - 4pm	18 LLM @ Rex Corp 8am - 12pm	19
22	23	24	25 	26

volunteered her own time to help them create the strategic items that were brainstormed during the meeting. Thanks to her, New Heights will be working more efficiently and more productively.

Social Networking Group Needed

During our mid-year meeting the most widely agreed upon tactic for improvement was to begin social networking. That means Facebook, LinkedIn, Twitter, Blogs, you name it! But here's the catch, there's a reason why it hasn't gotten on the ground before. We need people who are knowledgeable and willing to work from the ground up and who know the importance of this medium.

Aug Lean Leader Meetings

Swisher - Wed, 17th

"Learning Event"

Rex - Thurs, 18th

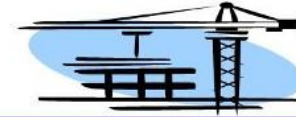
"Event Driven"

Quick Links

[JLC Website](#)

	Intro to VSM @ JLC 8am - 4pm			
29	30	31		

SEPTEMBER 2011



Mon	Tue	Wed	Thu	Fri
			1	2
5 LABOR DAY!	6	7 Lean Production @ JLC 8am - 4pm	8 5S Facilitator Report Out @ JLC 8:30am - 11pm	9 Intro to 5S @ JLC 8am-12:30pm
12	13 Lean Service @ JLC 8am - 4pm LLM @ Bahri 1pm - 4pm	14 LLM @ Vac-Con 1pm - 4pm	15 LLM @ FRC-SE 1pm - 4pm	16
19	20	21	22	23
26 Kaizen Facilitator @ JLC 8am - 4pm	27	28 Kaizen Facilitator @ JLC 8am - 4pm	29	30

Lean "Crib Sheet"

There are so many different terms used in Lean and half of them aren't even in English! Sometimes it can be a bit overwhelming to the beginner. That's why it's good to have a little cheat sheet to remind you of the basics of Lean so that when you're doing a project and words like "Kaizen", "Gemba", and "Muda" are being



Quote of the Month

"There is nothing more difficult to take in hand, more perilous to conduct, or more uncertain in its success than to take the lead in the introduction of a new order of things."

-Niccolo Machiavelli



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thrown around you can keep your ground with this handy dandy little list. Not to say that learning all these terms isn't important, but they will come in time, now is time jump on the Lean bandwagon and pick up an instrument!

Here are the basic Lean principles to keep in mind:

- Focus on the customer
- Identify & understand how the process works (value stream)
- Manage & improve the flow of the process
- Remove waste & non-value-added steps
- Reduce variation & manage by fact
- Involve & empower the people within the process
- Undertake improvements in a systematic way

Click [here](#) for the rest of your Crib Sheet.

Thank you Mentors!

We want to put an extra thank you in here for all those who have stepped up to Mentor our Facilitator classes. Since we have started hosting these on almost a monthly basis the challenge has not been to fill the class but to find mentors. While that is still the case, we want all our Mentors from the previous classes to know how much we appreciate their time and hard work. Without their knowledge and dedication we wouldn't be able to continue to host these monthly facilitator classes.



Katie Sula
FL DEP

[Forward to anyone interested in learning more about Lean!](#)



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